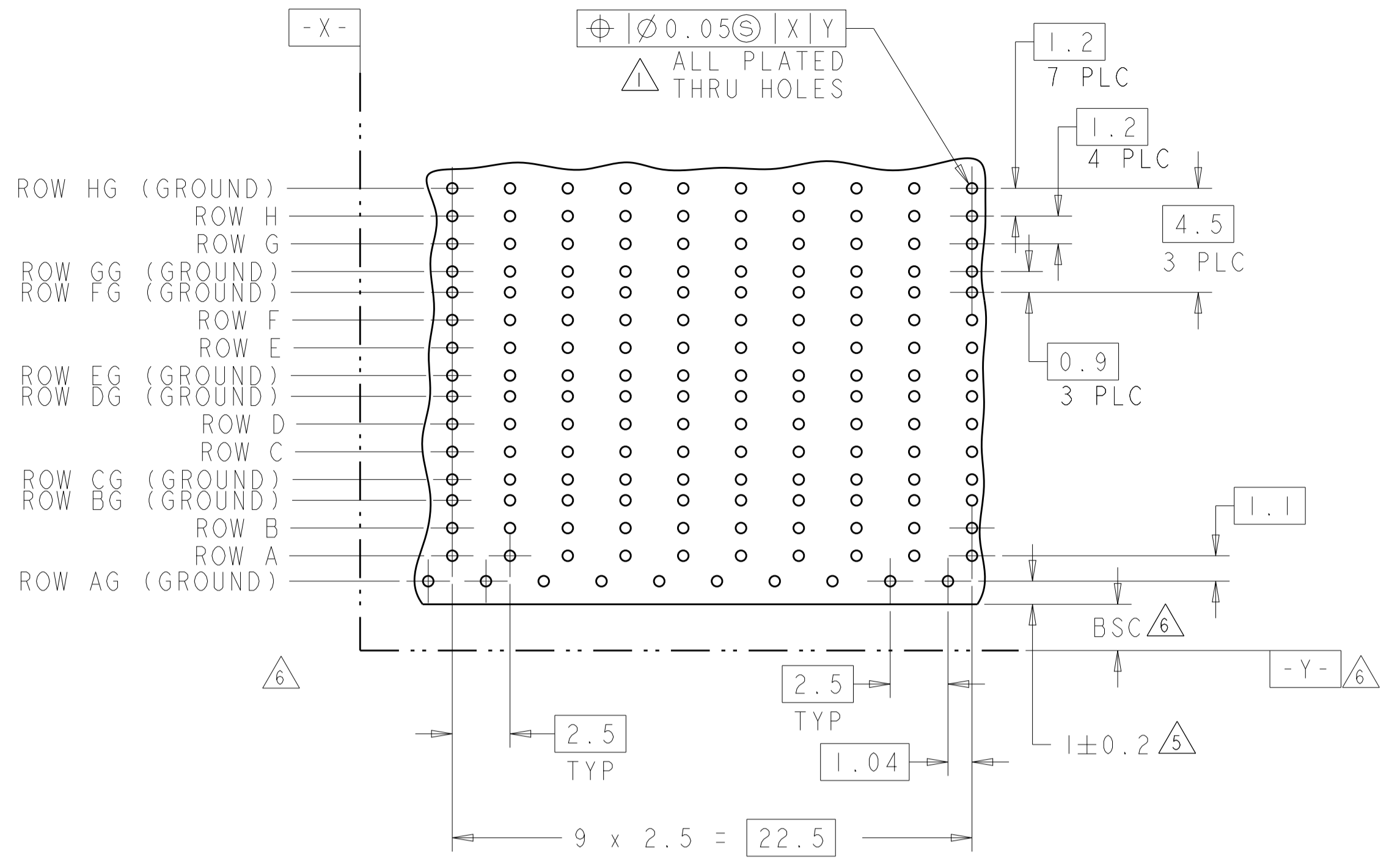
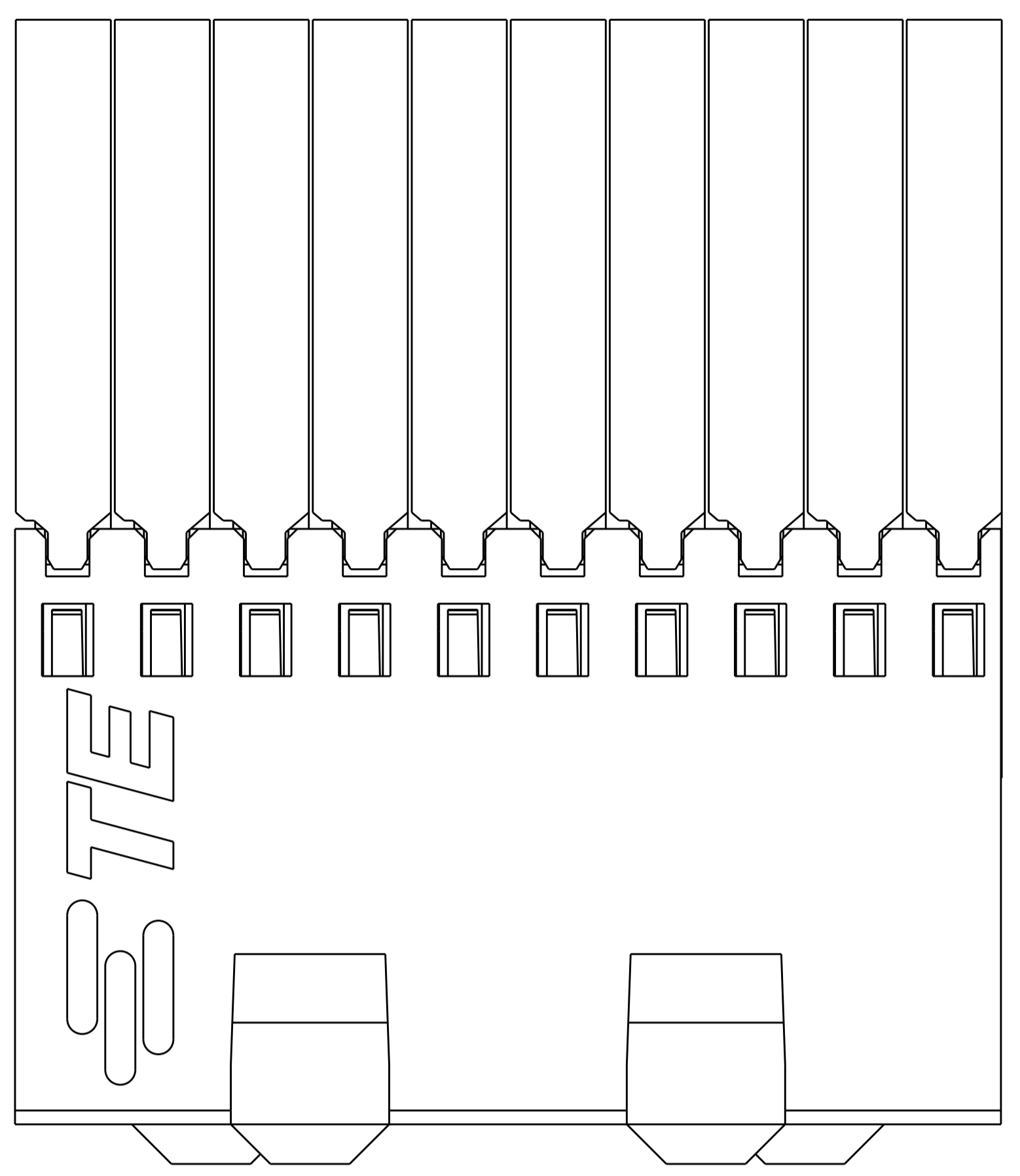
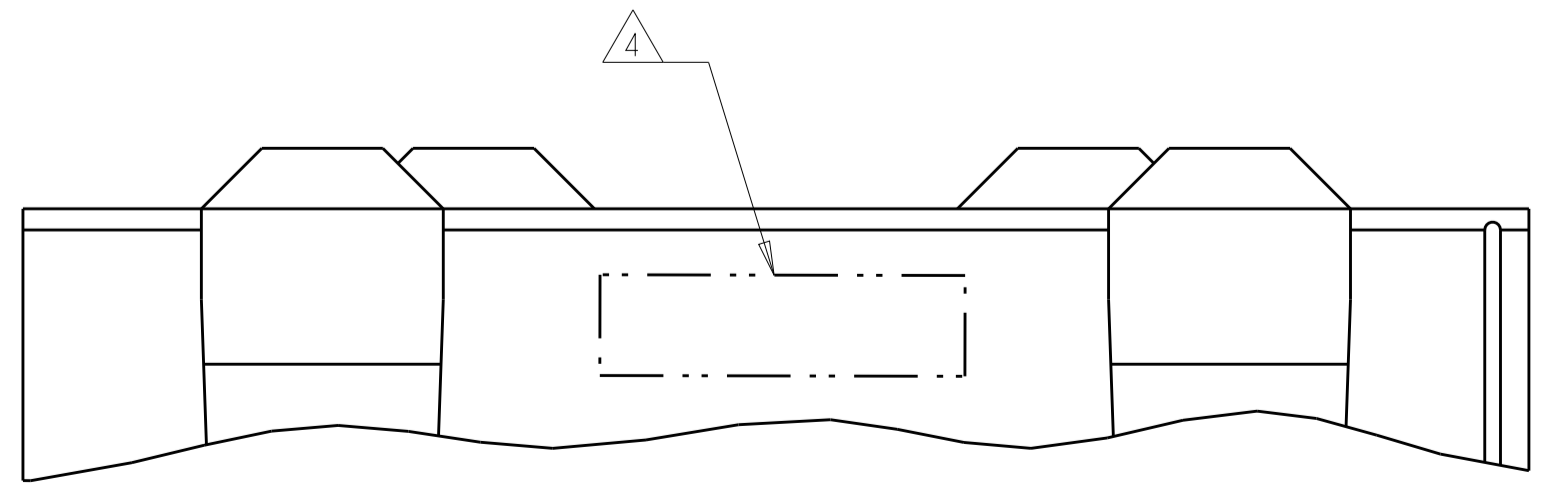
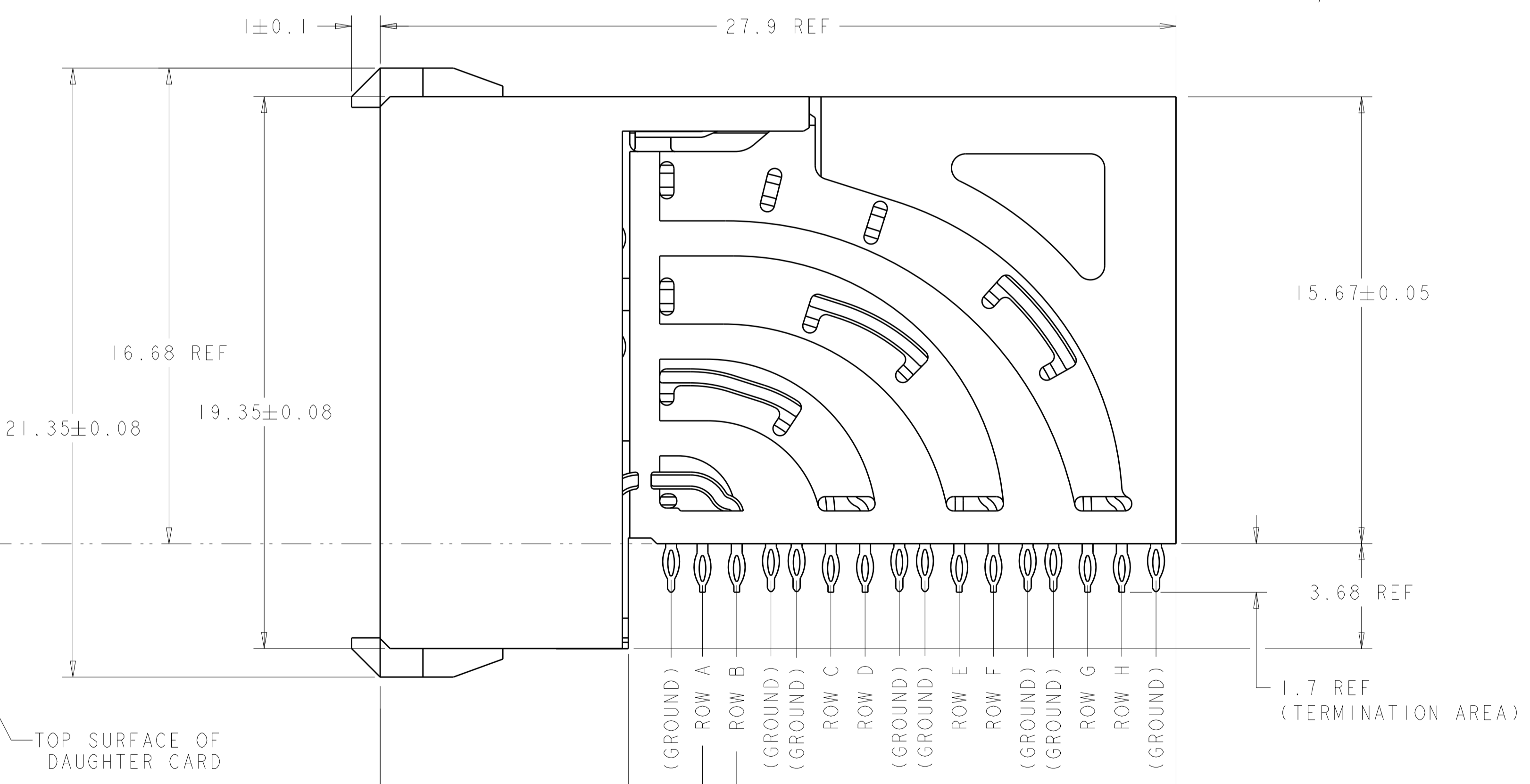
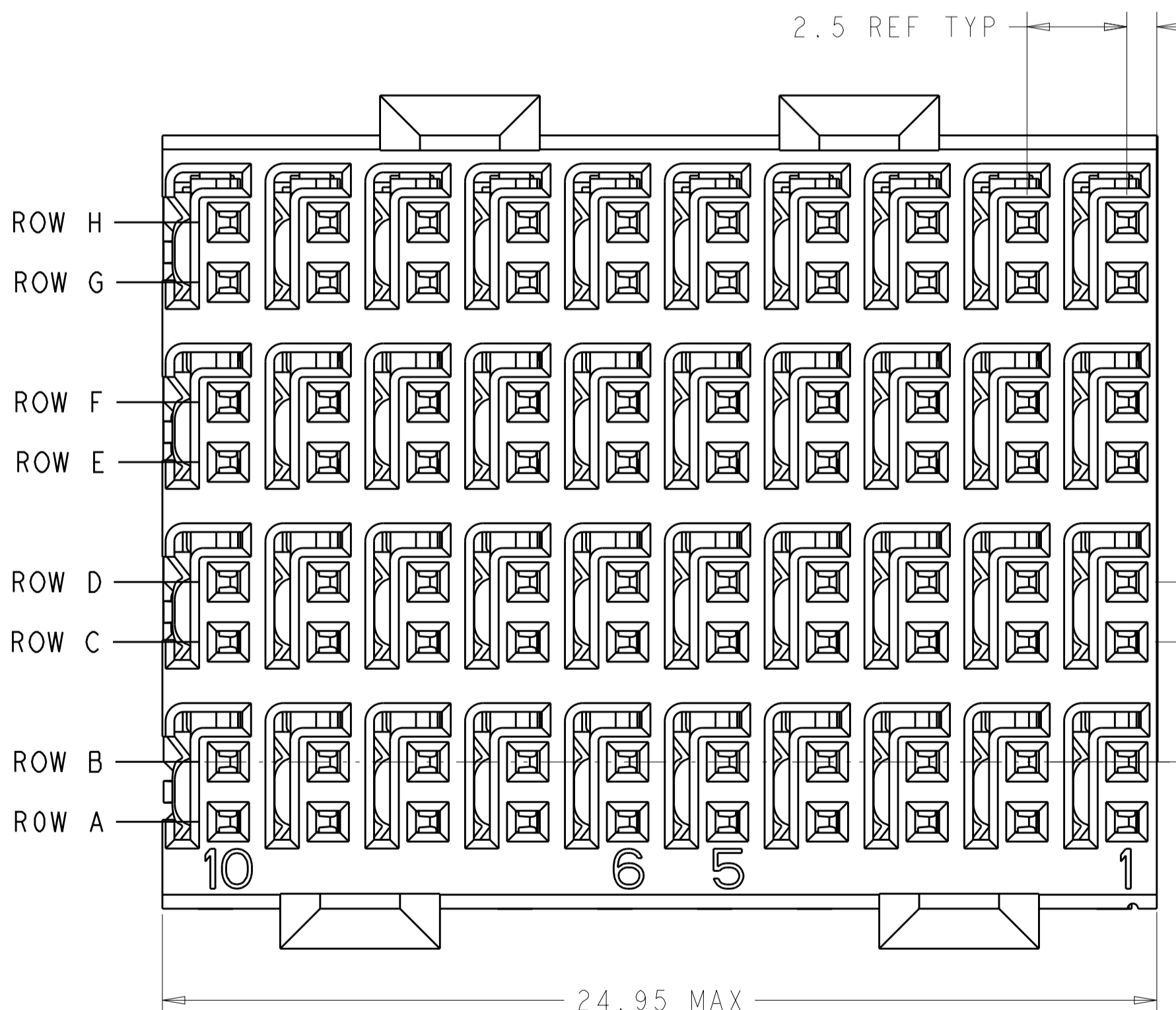


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPROVED
C1		REVISED PER ECO-15-012381	27AUG2015	AP RP
D		REVISED PER ECO-16-008845	22SEP2016	AP RP



RECOMMENDED PC BOARD LAYOUT,
 DAUGHTER BOARD,
 COMPONENT SIDE SHOWN
 SCALE 5:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL:
 SHIELD - PHOSPHOR BRONZE
 CONTACT - COPPER-NICKEL-SILICON
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- △ FINISH: CONTACT AND SHIELD
 MATING AREA:
 MEETS THE PERFORMANCE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPECIFICATION, 108-2055-1; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
 COMPLIANT PIN AREA:
 0.5µm MIN BRIGHT TIN/LEAD OVER BASE PLATING.
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD
 MATING AREA:
 MEETS THE PERFORMANCE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPECIFICATION, 108-2055-1; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
 COMPLIANT PIN AREA:
 0.5µm MIN MATTE TIN OVER BASE PLATING.
- △ FINISH: CONTACT AND SHIELD
 MATING AREA FINISH: 0.76 MIN GOLD OVER 1.27 MIN NICKEL
 COMPLIANT PIN AREA: 0.5µm MIN MATTE TIN OVER BASE PLATING.



△9	2065657-3
△3	2065657-2
△8	2065657-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN J. K. SHOBER 10JAN2009	CHK N. SCHROLL 10JAN2009	APPROVED N. SCHROLL 10JAN2009	NAME
mm	0 PLC ±0.1			PRODUCT SPEC	ASSEMBLY, Z-Pack Hm-Zd Plus, RECEPTACLE, 4 PAIR
	1 PLC ±0.1			APPLICATION SPEC	
	2 PLC ±0.1			WEIGHT	
	3 PLC ±0.1			CUSTOMER DRAWING	
	4 PLC ±0.1			SCALE	8:1
	5 PLC ±0.1			SHEET	1 OF 1
	ANGLES			REV	D
	FINISH				
	SEE TABLE				

SIZE: A1 00779 C=2065657